

**TABLE 1 -SCULPTMETAL™ SUBSTRATE PREPARATION**

SUBSTRATE	CONDITION	PREPARATION
Concrete, Masonry, Stucco on Block, Stucco on Lathe	Clean, Untreated	No preparation required.
	Dirty, Form Oil Residue	Clean surface with detergent & water then rinse thoroughly and/or scour with a wire brush.
	Painted, Sealed	Thoroughly wash away dirt, dust, and chalking paint.
	Smooth Surface (Tilt-up, FRC Board)	No preparation required.
Polystyrene Board		Apply glass fiber cloth & waterproof coat of polymer stucco according to manuf. instructions before applying medallion.
Interior Gypsum Board, Two Coat Plaster	New, Unpainted	No preparation required.
	Painted, Dirty	Remove loose or flaking paint. Clean as per adhesive manufacturer's specifications.

**Note:** Tables 1 and 2 assume wall is structurally sound, stable, and weather tight.

**Note:** Ultimate connection design is the responsibility of Building Design Engineer,  
Architect or otherwise responsible person charged with the connection design.

**Warning!** Failure to follow these instructions or to install product in an insecure or  
unsafe manner can result in property damage, serious injury or death.  
Personal safety equipment required for installation. See SculptMetal(tm)  
Installation Specs 3.2 A